## NIPP&NRIKQ

Corporate Profile



#### NIPPON RIKA GROUP

## Designing Energy Drive

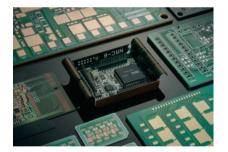


Respecting the people of the world and the global environment to create new values

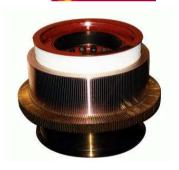
The "NRK" group aims to be a global corporate group that creates new value s based on the principle of human respect to contribute to the people of the world and the global environment. Nippon Rika Kogyosho Co., Ltd was founded in 1914













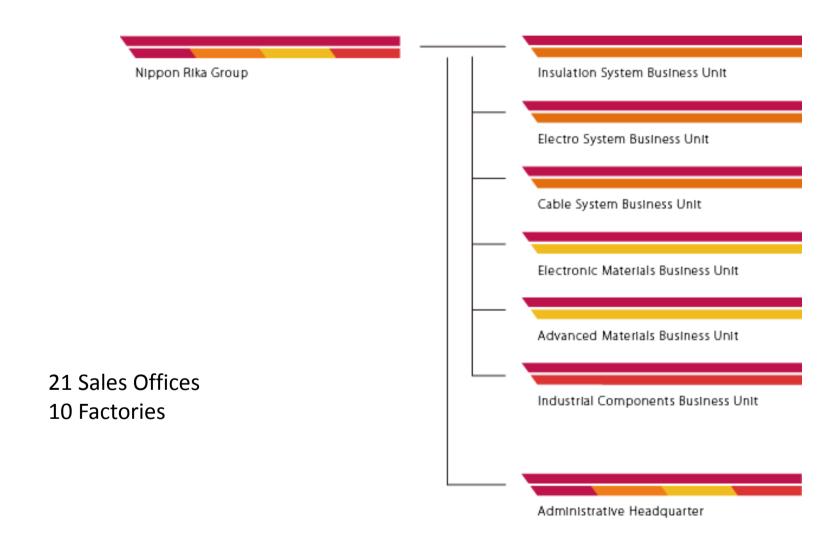




NIPPON RIKA KOGYOSHO CO.,LTD.



## **Company Organization**



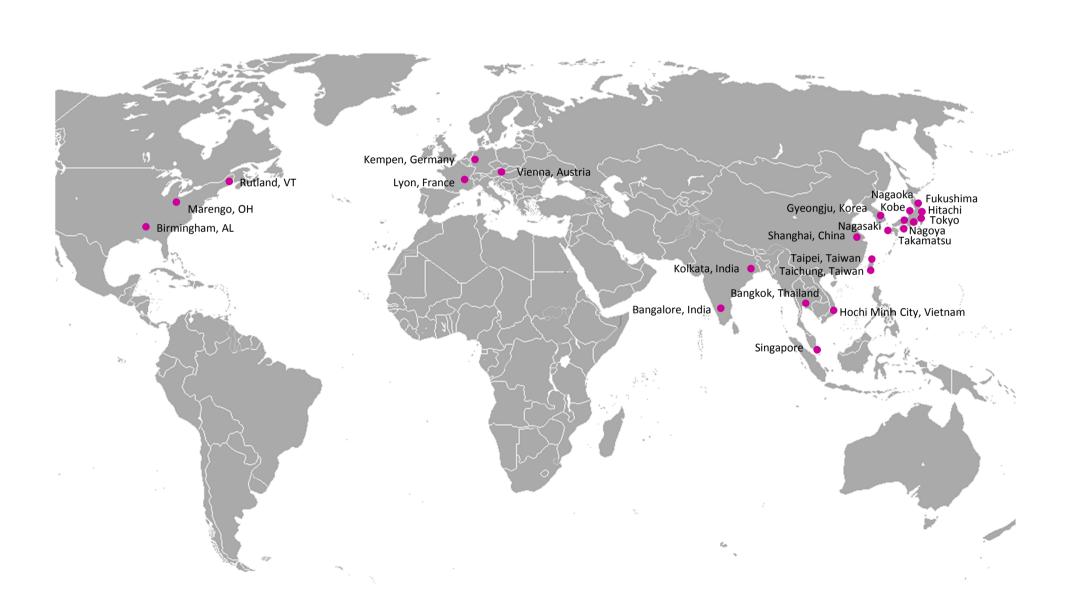


## **Corporate Executives**



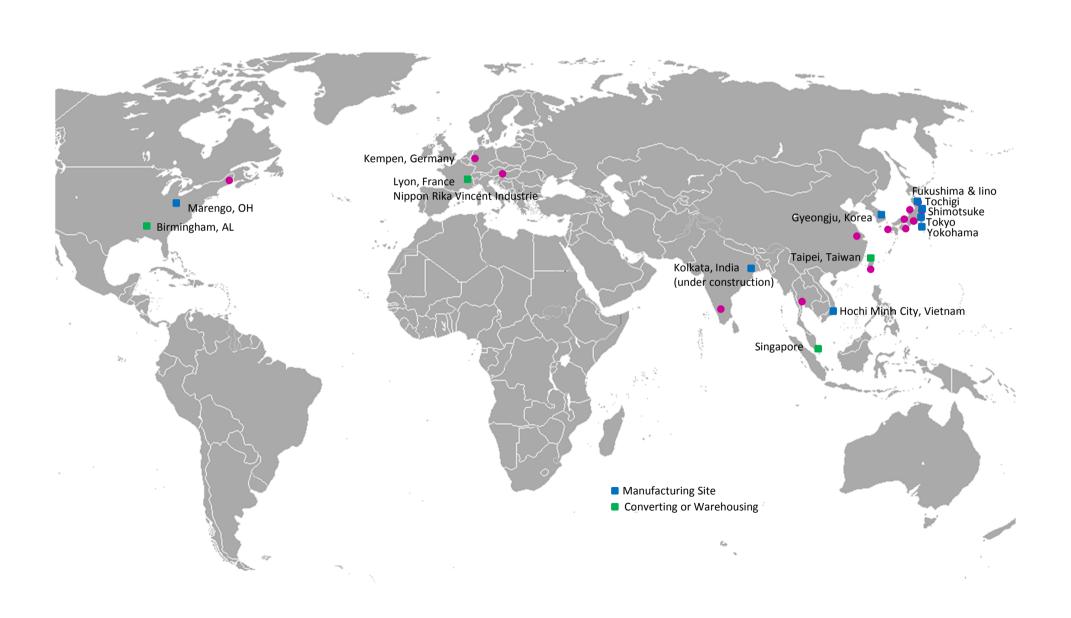


## **Sales Locations**





## Factory and Warehouse Locations





Locations

## Tokyo Head Office





## Tochigi Works / Shimotsuke Factory

## Tochigi Works, Japan





## Shimotsuke Factory, Japan







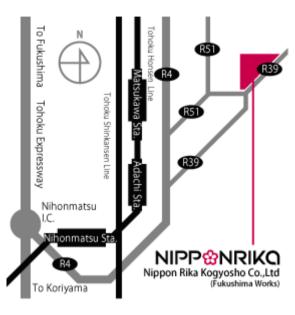
## Fukushima Works / Iino Factory

## Fukushima Works, Japan



lino Factory, Japan









## Nippon Rika Korea Co., Ltd / Nippon Rika Vietnam Co., Ltd

## Gyeongju Works, South Korea





Ho Chi Minh City Works, Vietnam



RIKA KOGYOSHO CO.,LTD.



## Nippon Rika Vincent Industrie SAS

## Nippon Rika Vincent Industrie SAS, France





Nippon Rika Commutators Inc. / Nippon Rika Electric Wire Co.,Ltd

Nippon Rika Commutators Inc, Japan





Nippon Rika Electric Wire Co.,Ltd, Japan



RIKA KOGYOSHO CO.,LTD.



# Insulation System Business Unit



#### The Finest Mica Paper in the World



KM: Uncalcined Muscovite Paper

RM: Calcined Muscovite Paper

AM: Uncalcined Phlogopite Paper

KMF: Aramid fibrid mixed Uncalcined Muscovite Paper

RMF: Aramid fibrid mixed Calcined Muscovite Paper

AMF: Aramid fibrid mixed Uncalcined Phlogopite Paper

KMP: Polypropylene pulp mixed Uncalcined Muscovite Paper

RMG: Glass chop mixed Calcined Muscovite Paper



#### Mica Products

- Mica Tapes for High Voltage Rotating Machineries
  - Binder-less Mica Tapes (RikaPolypro™)
  - High Thermally Conductive Mica Tapes (SHIRO™/KURO™)
  - Mica Tapes for Flat Coil Winding System (RikaFibrel™)
  - Super Thin Mica Tape (G4 series) / Twist-Free Glass Cloth Backing
  - Extremely High Thermal Resistance Mica Tape (RikaCalfib™)
- Mica Tapes for Fire Proof Cable
- Mica Splitting Tape

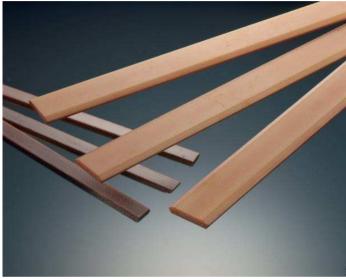


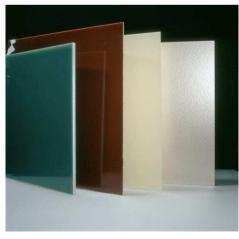


## **NIPP&NRIKQ**

## Mica Products / Glass Products









Slot Wedges
(Epoxy / Polyimide)
Mica Splitting Products
Mica Washers
Glass Laminates
(Epoxy / Polyimide)
Mica Tubes
Mica Plates

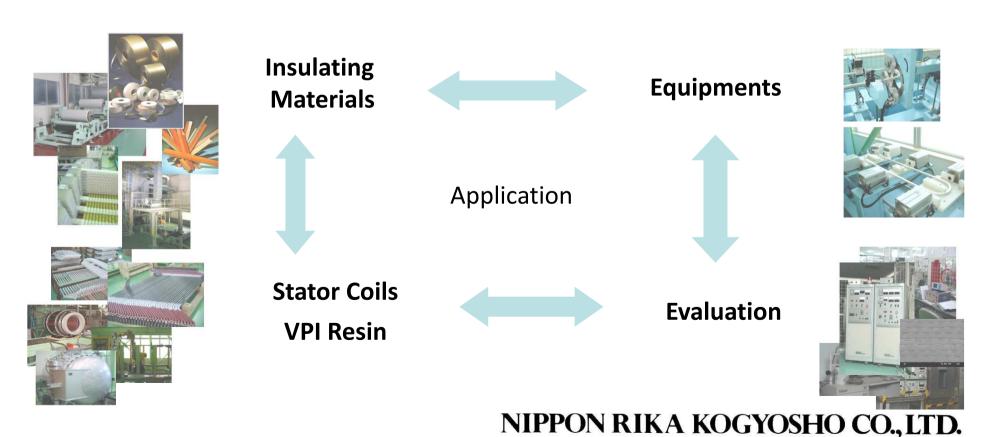
Glass Tape
Sealing Tape
Adhesive Tape



## Rika-FINE™ System

Rika-FINE™ System is insulation system for manufacturing stator coils for high voltage rotating machineries.

Since Rika-FINE™ System controls all the process, Nippon Rika Group can provide the high quality insulation system.





## Rika-FINE™ System

Rika-FINE™ System is Anhydrite Epoxy VPI Resin for High Voltage Rotating Machineries, which has been supplying to heavy industry fields for more than 20 years.

Rika-FINE™ VPI Resin contains special capsule accelerator (micro sized / temperature reaction) inside the resin, so that high quality insulation property can be delivered to our clients.

Nippon Rika Electro System Business Unit owns coil shop in house, so we ensure the Rika-FINE™ System quality for Motor and Generator

- Room Temperature (35-40C) VPI
- No Rotating Curing Required
- Less Voids in the Insulation Layer



ex) customer "T" in Korea



#### Locations

Mica Paper Production – Tochigi Works

Mica Tape Lamination – Tochigi Works / Nippon Rika GR (INDIA) Pvt Ltd.

Mica Splitting Tapes – Tochigi Works



Converting – Tochigi Works / Nippon Rika (S) Pte.,Ltd / Iino Factory / Gyeongju Works, Nippon Rika Korea Co.,Ltd



Electro
System
Business Unit



#### **Products**

- Stator Coils for Induction Motors (New / Repair)
- Stator Coils for Hydro Generators
- Stator Coils for Turbine Generators
- Specially Shaped Coils
- Commutators









## **Equipments for Diamond Shaped Coils in Japan**

- Conductor Wire Insulation Taping Machine
- Loop Winding Machine
- Pre-consolidation Machines
- Spreading Out Machines
- Auto Taping Machines
- Flat Coil System Taping Machine
- Pre-forming Machine









## **Equipments for Roebel Transposition Coils in Japan**

- Conductor Cutting Machine
- Auto Transposition Machine
- Molding Machine
- Forming Machines
- Robot Taping Machine









NIPPON RIKA KOGYOSHO CO., LTD.



## **Equipments for Diamond Shaped Coils in Korea**

- Loop Winding Machine
- Pre-consolidation Machines
- Spreading Out Machines
- Auto Taping Machines
- Flat Coil System Taping Machine
- Pre-forming Machine













## Equipments for LV Motor Assembling in Vietnam

- Winding Coils
- Inserting Coils





## Equipments for Core Cleaning and Rewinding in Japan

- Core Loop Test
- Baking Oven
- Sand Blasting Room
- Coil Removal Section















## Vacuum Pressure Impregnation Tank & Curing Oven

- Vertical VPI Tank: 3500Φ × 3500mm
- Horizontal VPI Tank: 2400Φ × 6000mm





Curing Oven: 4000 × 5000 × 4000mm





## **Evaluation Equipments**

- High Voltage Simulator/Oil Bath (150kV)
- High Voltage Simulator (35kV)
- Transient Surge
- Impulse Surge Tester
- High Voltage Auto Schering Bridge
- Partial Discharge Measuring System
- High Resistance Meter









#### **Commutators**

Commutators (New / Repair)

Steel (500φ x 350L)



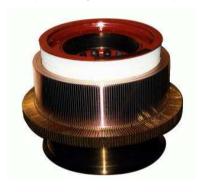
Traction Compressor (250φ x 35L)



Traction (310φ x 110L)



Traction (300φ x 120L)



Industrial (370φ x 300L)





#### Locations

Winding Shop – Fukushima Works

- Gyeongju Works, Nippon Rika Korea Co., Ltd
- Ho Chi Minh Works, Nippon Rika Vietnam Co., Ltd (LV Motor)

Roebel Bar Winding – Fukushima Works

**VPI Tanks – Fukushima Works** 

Coil Repair Shop – Fukushima Works



Commutators – Toyo Commutator MFG Co., Ltd



Electro
Machinery
Business Unit



## Bar Table Machine





## **Electrical Heating Press**

**Pre-consolidation** 



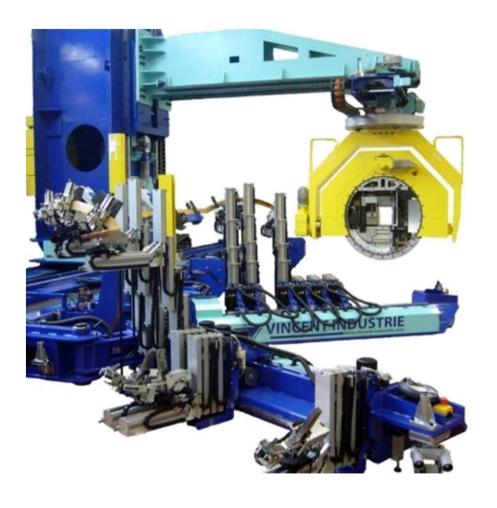




## TBFM – Turbo Bar Forming Machine

## **Automatic Bending for Overhang**









## H-TBFM – Hydro/Turbo Bar Forming Machine

## **Automatic Bending for Overhang**



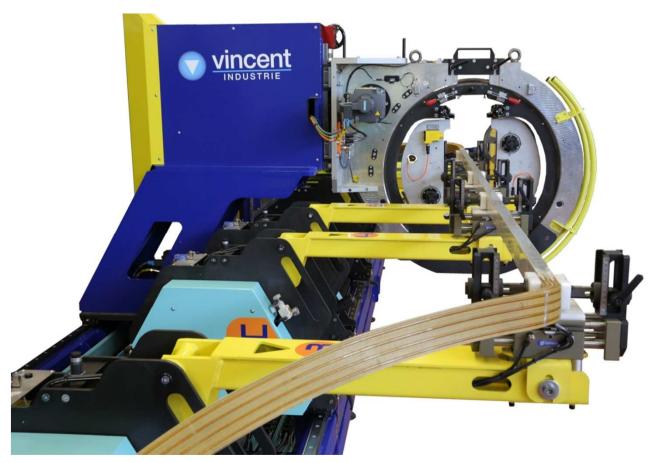




STM – Scarify Taping Machine

Taping scarifying tape over mold plates





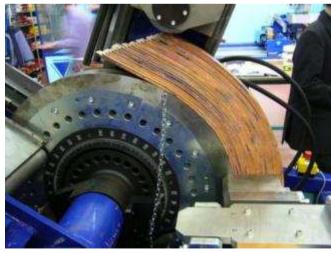


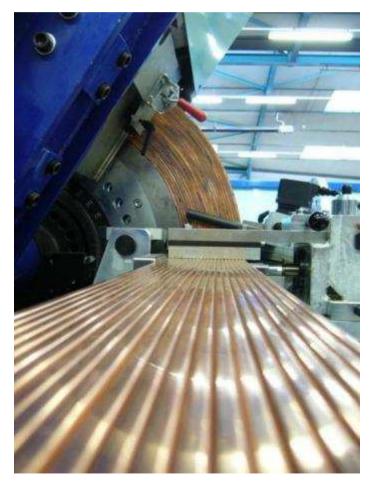
# RBFM – Rotor Bar Forming Machine

# Manufacturing formed bars









NIPPON RIKA KOGYOSHO CO.,LTD.



# LWL – Loop Winding Line

**Loop Winding** 













# LWL – Loop Winding Line – Turn Taping Machine

Turn Taping in LWL











## PCFM-G – Pneumatic Coil Forming Machine

Semi-Automatic Forming Machine for Armature Coils







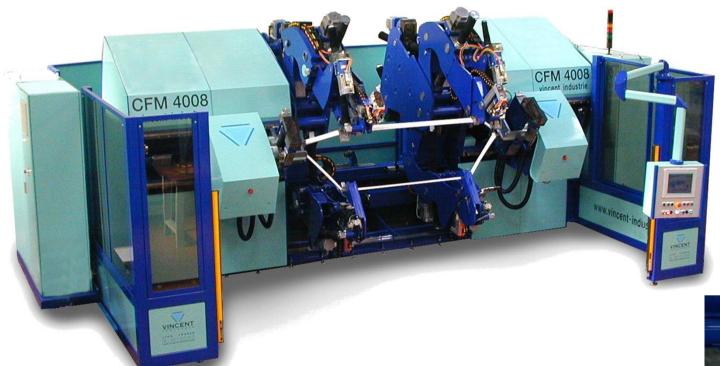




## CFM 4008 – Coil Forming Machine

#### **Automatic Spreading Out Machine**





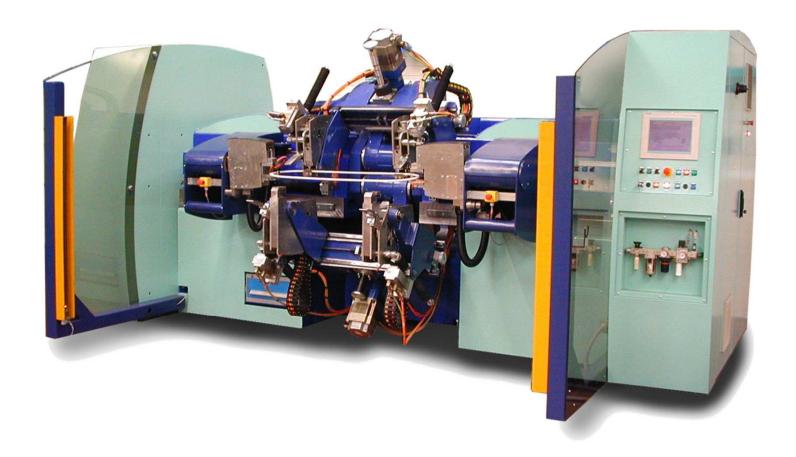




CFM 2004 – Coil Forming Machine

**Automatic Spreading Out Machine for Traction Motor** 







# CFM-U – Coil Forming Machine

**Universal Spreading Out Machine** 







Cable System
Business Unit



#### **Products**

## Rectangular Wire

Mica Insulated Wire

Double Day Glass Wire Nomex® Insulated Wire



NIPPON RIKA KOGYOSHO CO., LTD.



#### **Products**

## Strips (Distribution)

- Copper Strips
- Aluminum Strips



Self Control Heater (Distribution)

Freeze Proofing Heater





#### Locations

Drawing Copper – Nippon Rika Electric Wire Co., Ltd Enamel Varnish Coating - Nippon Rika Electric Wire Co., Ltd Wrapping - Nippon Rika Electric Wire Co., Ltd



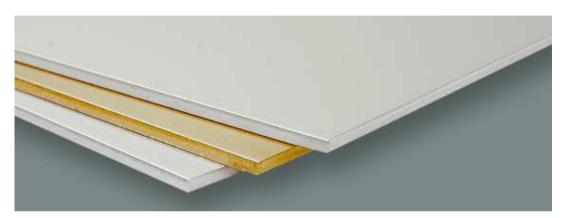


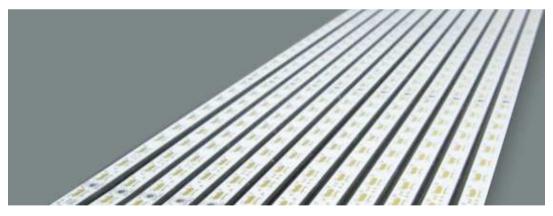
Electronic Materials Business Unit



#### **Products**

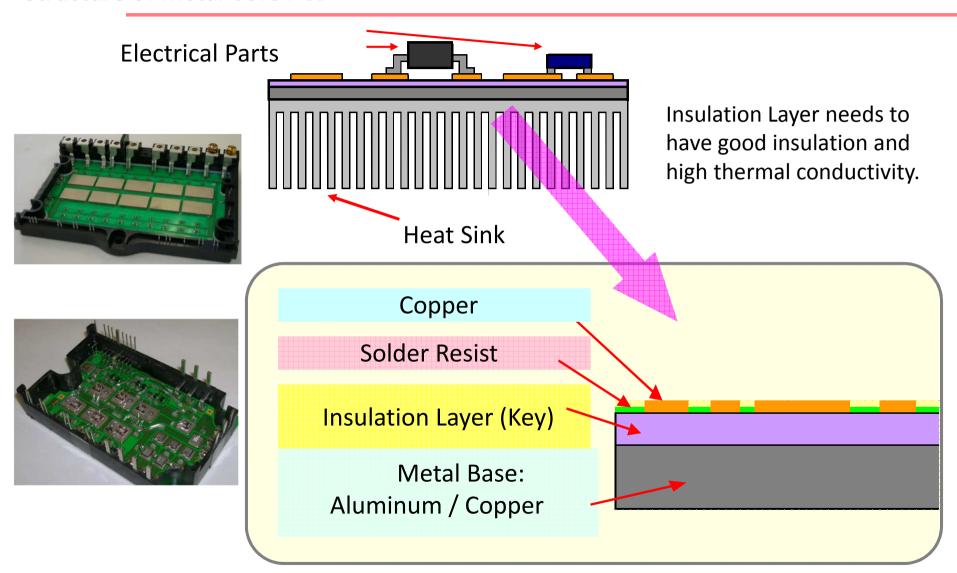
- Clad Copper Laminates
- Metal Base PCB
- FR-4 PCB
- Flexible PCB
- Silicone Varnishes







#### Structure of Metal Core PCB





#### Superior Insulation Layer

We, as insulation technology company, developed high performance insulation layer, so that we provide good insulation layer with high thermal conductivity.

Nippon Rika CCL/MCPCB has been applied to LED lightings, Power Modules, and Automotive Industries.



#### Locations;

Clad Copper Laminates – Tochigi Works / Taiwan Branch Metal Core PCB – Shimotsuke Factory



#### **Assembling**

Nippon Rika Vietnam Co., Ltd offers "cost effective" solutions for assembling electronic parts upon customer's requests including automotive applications.



Locations;

Ho Chi Minh City Works



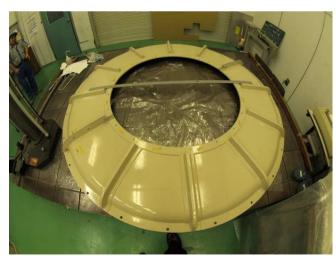
# Composite Materials Business Unit



#### **Products**

- Epoxy Prepregs (Glass Cloth / Nomex® / Polyester Fleece)
- Polyester Prepregs (Glass Cloth / Polyester Fleece)
- Polyimide Prepregs (Glass Cloth)
- Adhesive Coating Epoxy Sheets for Rotor Insulation
- Epoxy Glass Laminates (G-10 /G-11)
- Polyimide Glass Laminates
- Air-Guide / Air Baffles / Deflectors for Motor & Generator (FRP Composites)
- Insulation Caps (Epoxy / Polyester / Mica)







#### Locations

Vertical Impregnation Tower – Tochigi Works

Pressing / Molding Machine – Tochigi Works

Machining Equipment – Adachi Engineering Co.,Ltd

FRP Composites - Nippon Rika Vietnam Co.,Ltd



NIPPON RIKA KOGYOSHO CO., LTD.



# Industrial Components Business Unit



NIPPONRIKA Group has been developing new technologies which any other companies have ever invented.



#### **Products - Distiburtion**

#### Silicone Products

- Adhesive Sealant
- Silicone Resins
- Hardcoats
- Surface Modifiers
- Organomodified Fluids





#### **Insulation Resins**

- Epoxy Resins
- Insulation Varnishes (Solvent / Non Solvent)
- Vanishes for Magnet Wire
- Casting Resins









#### **Products - Distribution**

## **UST System**

- Rainwater Storage System
- Environmentally Harmless







# NIPP&NRIKO

# Designing Energy Drive

Aiming for Next Generation. We are now just at the beginning.